Keystone Legacy

ST. LOUIS COUNTY MASTERPLAN
KEYSTONE LEGACY

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APPLICATION

The Legacy retaining wall system is a reinforced soil structure combining an architecturally attractive concrete facing block with geogrid reinforcement. The geogrid reinforcement interlocks with the Keystone Legacy block units and fill soil to create a stable gravity retaining wall. Design of these reinforced soil structures uses well established guidelines that are readily available. The following specifications and details provide a design to incorporate geogrid reinforcement into the soil for the purposes of constructing retaining walls. Consult Kirchner Block and Brick for additional details regarding design, appearance, and aesthetic considerations.

STANDARD DESIGN PROCEDURE

The following design tables established for the construction of soil reinforced walls are based upon generally accepted soil parameters in the St. Louis County, Missouri area. An engineer shall review the site conditions and the soil present at the proposed location of the soil reinforced walls to determine if the actual conditions match the assumed parameters. All soil parameters assumed in the design are well drained, long term strength conditions. High plastic silts, and clays should be avoided without specific design recommendations from local geotechnical engineers. Frost heave and settlement need to be addressed if warranted by conditions. Also, special precautions are necessary for walls constantly in contact with water, i.e. near or at rivers, lakes, and ponds.

Three typical geometric cases were selected for these tables. The first case is a typical retaining wall with horizontal backfill, the second case is a 3:1 sloping backfill, and the third case is a tiered wall. The horizontal backfill layout is designed with 100 lb per sf surcharge. The following is a summary of the design parameters used and the minimum factors of safety which the tables are based on.

<table>
<thead>
<tr>
<th>SOIL PROPERTIES:</th>
<th>MINIMUM FACTORS OF SAFETY CALCULATED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Friction Angle</td>
<td>Unit Weight</td>
</tr>
<tr>
<td>(degrees)</td>
<td>(#/cf)</td>
</tr>
<tr>
<td>Wall fill</td>
<td>28</td>
</tr>
<tr>
<td>Retained Backfill</td>
<td>28</td>
</tr>
<tr>
<td>Foundation Soil</td>
<td>28</td>
</tr>
<tr>
<td>Friction Angle - degrees</td>
<td>Unit Weight - lbs per cf</td>
</tr>
<tr>
<td></td>
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</tbody>
</table>

Keystone Legacy Retaining Wall System

Kirchner Block and Brick
12901 St. Charles Rock Rd
Bridgeton, MO 63044
314/291-3200
314/291-0265 fax

APPLICATION

Sheet 2 of 10
Date MAY 2008
**SPECIFICATIONS - St. Louis County Masterplan**

**Materials**

**Retaining wall units** shall be Keystone Legacy block units as manufactured by Kirchner Block and Brick. The units are 6” tall x 16” wide x 10-3/8” deep. Concrete wall units shall meet the requirements of ASTM C1372-01 with the maximum water absorption shall be limited to 8.0 percent. The concrete shall have adequate freeze thaw resistance in accordance with ASTM C666-90.

**The reinforced wall backfill** material shall be compacted soil from on-site. The soil shall be free of clumps, free of rocks larger than 4”, and free of organic materials. Do not use high plastic soils that have a PI<20 or LL≥40.

**Geogrids** shall be Miragrid 2XT, or 3XT as manufactured by Ten Cate Mirati or SG150 or SG200 as manufactured by Strata Systems Inc. All of these geogrid designations meet the strength requirements of the design calculations. The **geotextile filter fabric** shall be a nonwoven fabric with a minimum weight of 3.5 oz/ey.

**The leveling pad** shall be constructed of well graded crushed limestone similar to 1” minus.

**The drainage rock** shall be free draining rock such as 3/4” clean crushed limestone.

**The perforated pipe** shall be HDPE coil pipe.

**Wall Foundation**

Foundation soil shall be excavated as required for the leveling pad and the reinforced fill zone to the depths and locations shown on the plan sheet. The exposed foundation soil shall be observed prior to construction to verify that the exposed material is suitable for a net design bearing pressure of 2000 psf and that the base of the excavation is free of loose soil, uncompacted fill, water, or frozen material. Undercut any unsuitable soil. Undercut areas shall be filled with crushed limestone and compacted to at least 95% of the material’s standard Proctor maximum dry density.

Construct the crushed rock leveling pad to lines and grades shown on the plans.

Construct the horizontal drainage layer at the lines and grades shown on the plans. The 6” of drainage rock shall be separated from the rock with a filter fabric. Place the perforated pipe behind the base unit and in the drainage layer. Slope the pipe to the low point in the wall and daylight the pipe through the wall face.

**Wall Construction**

Install the first course of units on the leveling pad. Install the next course in a running bond stack. Pull unit forward. Units may need to be cut to maintain the running bond around curved sections. A minimum of 4” of the unit shall overlap the unit below it. Backfill units and continue construction. Cap units shall be glued in place at the top of the wall.

**Drainage rock** shall be directly behind the wall units a minimum 12” thick.

**Geogrid Reinforcing**

The geogrids shall be cut to design lengths and placed between the blocks at the elevations shown on the plans. The geogrid’s primary strength direction will be directed perpendicular to the wall face (into the fill). The geogrids placed outside a plus or minus 4” zone of the geogrid design elevation will not be accepted. The geogrid shall be placed horizontally and lay flat on the reinforced fill soil. The geogrid shall be placed so that a minimum of 8” of grid is between the block layers. Slack in the geogrid shall be removed prior to placing additional backfill.

The upper block at all geogrid locations shall have the rear lip removed.

**Wall Backfill**

Wall backfill material shall be placed in maximum 8” loose lifts and compacted to at least 95% of the material’s maximum dry density as determined by the standard Proctor method. Backfill shall be placed, spread, and compacted in such a manner that minimizes wrinkles and movement of the geogrid. Field density testing shall be conducted by a qualified soils technician to verify that at least the minimum degree of compaction is being obtained.

Place 12” of drainage rock behind units. Separate drainage rock and soil with the filter fabric.

During backfill placement the 3 foot zone directly behind the wall shall be limited to the use of hand operated compaction equipment only.

Construction equipment shall not be operated directly on the geogrid.

**Protection of Work**

The surface of the wall backfill shall be graded at the end of each day of work to provide positive surface drainage away from the wall. Grading shall include proper contouring of fills in adjacent areas to prevent the flow of surface water into the reinforced earth zone.

The design of the walls are based on conditions and loads imposed on the wall at completion of the project. Prior to project completion, the wall is vulnerable to damages caused by construction activity adjacent to the wall. Of particular concern is the of grading and pavement construction equipment on the retained backfill at the top of the wall. Only equipment with a weight not exceeding one ton can be used in the 3 foot zone directly behind the back of the wall face.

The soil in front of the walls shall be protected from future erosion.
**Block Detail**

1-1/3" Offset Notch

6"

16"

10-3/8"

**Abutment Detail**

Cut blocks flush with concrete wall

Existing concrete wall

Filter fabric extending 18" both sides of wall abutment

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**Details**

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Date MAY 2008
CAP UNIT GLUED IN PLACE

FACE OF LEGACY UNIT

12" THICK SECTION OF DRAINAGE ROCK

GEOSYNTHETIC REINFORCEMENT

COMPACTED SOIL IN REINFORCED EARTH ZONE

EXCAVATE TO A SAFE AND STABLE CONDITION

GEOSYNTHETIC REINFORCEMENTS – SEE TABLES FOR LENGTH AND LOCATIONS

FILTER FABRIC

6" LIFT OF DRAINAGE ROCK EXTEND TO ENDS OF GEOGRIDS

4" DRAINAGE PIPE AT BASE OF FIRST UNIT
DAYLIGHT AT LOW POINT IN THE WALL
6" x 18" CRUSHED ROCK LEVELING PAD

TYPICAL SECTION – WITH REINFORCEMENT
NOT TO SCALE

NOTE: SURCHARGE LOADS OTHER THAN PARKING LOT LOADS MUST BE LOCATED A MINIMUM 8' BEHIND THE WALL FACE.

CAP UNIT GLUED IN PLACE

FACE OF LEGACY UNIT

12" THICK SECTION OF DRAINAGE ROCK WITH FILTER FABRIC

4" DRAINAGE PIPE AT BASE OF FIRST UNIT
DAYLIGHT AT LOW POINT IN THE WALL
6" x 18" CRUSHED ROCK LEVELING PAD

TYPICAL SECTION – WITHOUT REINFORCEMENT
NOT TO SCALE

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TYPICAL SECTIONS
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Date MAY 2008
INSIDE RADIUS DETAIL
NOT TO SCALE

OUTSIDE RADIUS DETAIL
NOT TO SCALE

INSIDE CORNER DETAIL
NOT TO SCALE

OUTSIDE CORNER DETAIL
NOT TO SCALE

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DETAILS
Sheet 6 of 10
Date MAY 2008
LEVELING PAD DETAIL

LEVELING PAD MADE FROM CRUSHED ROCK OR CONCRETE MINIMUM SIZE 6" X 18"

6" MINIMUM COMPACTED GRANULAR BASE

NATIVE SOIL

NOT TO SCALE

CONNECTION DETAIL

REINFORCEMENT LENGTH

8" MINIMUM

PULL OUT SLACK IN REINFORCEMENT NO LIP ON UNIT ABOVE THE GEOGRID LAYER

NOT TO SCALE

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DETAILS
Sheet 7 of 10
Date MAY 2008
NOTES:
1. GEOGRID LENGTH MEASURED FROM FACE OF WALL.
2. GEOGRIDS ARE MIRAGRID 2XT, MIRAGRID 3XT, STRATAGRID SG150 OR SG200.
3. BLOCKS ABOVE GEOGRID LOCATION SHALL HAVE THE REAR LIPS REMOVED.
4. WALL HEIGHT MEASURED FROM TOP OF LEVELING PAD.
5. SEE TYPICAL SECTION DETAIL FOR BACKFILL REQUIREMENTS AND CONSTRUCTION NOTES.

2' TALL WALL

3' TALL WALL

4' TALL WALL

5' TALL WALL

6' TALL WALL

TYPICAL SECTION – DRIVEWAY SURCHARGE
NOT TO SCALE

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HORIZONTAL GRADE

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5. SEE TYPICAL SECTION DETAIL FOR BACKFILL REQUIREMENTS AND CONSTRUCTION NOTES.

TYPICAL SECTION — SLOPING FILL
NOT TO SCALE

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SLOPING GRADE
Sheet 9 of 10
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5. SEE TYPICAL SECTION DETAIL FOR BACKFILL REQUIREMENTS AND CONSTRUCTION NOTES.

2' TIERED WALLS

3' TIERED WALLS

4' TIERED WALLS

COMPACTED ROCK BACKFILL REQUIRED ON BOTTOM WALL TO ENDS OF GEOGRIDS TO REDUCE SETTLEMENTS OF UPPER WALL.

TYPICAL SECTION – TIERED WALLS

NOT TO SCALE

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TIERED WALL

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